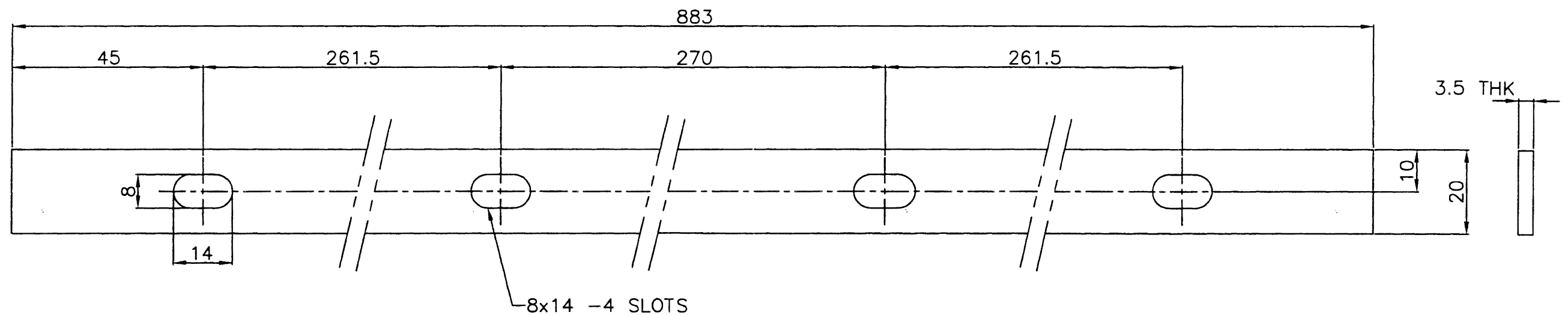



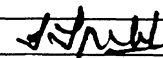

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



UNCONTROLLED

NOTE:

1. THE PART SHALL CONFORM TO PTS DOC No. GR/TD/1766.
2. COLOUR: BLACK.

						883x20x3.5 THK		EPDM RUBBER	
Sl No.	QTY	PART No.	DESCRIPTION				SIZE	COMPANY.STD /IS.STD	Wt(Kg)
		DETAIL PARTS				MATERIAL			
						PRODUCT DMRC BG METRO CARS			
						SURFACE TREATMENT			
						SCALE			SHEET OF
						QTY		NEXT ASSY	MODEL
						REF		DRG	
						TITTLE		APPROVED	 24/4
						PACKING		CHECKED	 25/4
								DRAWN	V. J. Jumanani 28-4-11
								DRG No.	ALT
								909-23158	1
ALT	CHANGE/ECN No.	DATE	BY	CKD	APP				

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL	~	▽		▽	▽			▽	▽	▽	▽	▽